

Ürün Kodu / Product Code

HDM

HİDROLİK ZİMBALAMA ve DELME MAKİNELERİ

HYDRAULIC PUNCHING MACHINES

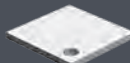
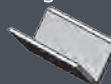


- Zimba ve matris Ø 22* - Ø 26**
(*HDM 65/ 85 - **HDM 115 / 175)
- Zimba tutucusu
- Çalışma lambası
- Ay anahtarı

- Punch and die Ø 22* - Ø 26**
(*HDM 65/ 85 - **HDM 115 / 175)
- Punch holder
- Working Light
- C-Spanner

		Motor Gücü Motor Power	Yaklaşık Ağırlık Weight	Makine Ölçüleri Machine Dimensions	Basınç Power (pressure)
		kw	kg	mm	ton
HDM	30	3	800	1160x900x1700	30
	40	3	830	1160x900x1700	40
	65	5.5	2385	1600x900x1800	65
	85	7.5	3205	1850x950x1920	85
	115	11	3760	2000x950x1970	115
	175	11	5270	2100x1000x2120	175

450 N/mm² malzeme mukavemetine göre verilmiştir.
Based on material strength 450 N/mm².

Standart Ekipmanlar Standard Equipments									Opsiyonel Ekipmanlar Optional Equipments				
HDM	30 40 65 85 115 175		Waks. Kalınlıkta Çap Diameter x Max. Thickness		Çap x Kalınlık (xt) Diameter x Thickness	Waks. Çapta Kalınlık Max. Diameter	İş Kursu Stroke	Kurs Adedi Stroke Count in	Oluk Derinliği Throat Depth	Çalışma Yüksekliği Working Height	Özel Kalıplar Optional Tools		
											V Kıvrırma V-Bending Press Brake		
													
			Ø mm	mm	mm	mm	(20mm)	mm	mm	Lama Kıvrırma Maks. Bar Bend. Max.	Sac Kıvrırma Maks. Sheet Bend. Max.		
				30	Ø22x10	Ø30x7	Ø38x5	60	x23	300	1030	-	-
				40	Ø20x15	Ø30x10	Ø38x8	60	x22	300	1030	-	-
	65	Ø26x20	Ø57x10	Ø110x3	55	x22	625	950	250x15	500x3			
	85	Ø33x20	Ø57x12	Ø110x4	80	x21	625	950	250x20	500x3			
	115	Ø34x26	Ø55x16	Ø110x5	80	x21	625	950	250x22	700x3			
	175	Ø40x32	Ø57x22	Ø125x5	80	x21	625	950	250x25	700x4			